



All-in-one Test Solution

KAVOSH T22





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Power Transformer Diagnostics



International Standards related to PT

Sta	andards			IEEE STANDARDS ASSOCIATION	♦ IEEE
	IEC 60076				
	IEEE C57.152			IEEE Guide for Diagnostic F	Field
	IEC 61378-1			Transformers, Regulators, a	and
	IEC 60137			Reactors	
	IEC 60214				
	IEEE C12.90				
	IEEE C57.125	IEC	IEC 60076-1	IEEE Power and Energy Society	
	IEC 60422		Edition 3.0 2011-04		
	IEEE C57.104	STANDARD NORME		Sponsored by the Transformers Committee	
		Power transformers – Part 1: General		IEEE 3 Park Avenue New York, NY 10016-5997 USA	IEEE Std C57.152™-2013 (Revision of IEEE Std 62 [™] -1995)

On-site Tests of the PT

- Winding Resistance
- Dynamic Resistance of On Load Tap Changers (OLTCs)
- Demagnetization
- Turn Ratio (TTR)
- Excitation Current (No-Load Current)
- Magnetic Balance
- > Vector Group
- Short Circuit Impedance
- Zero Sequence Impedance
- Capacitance and Dissipation Factor
- Insulation Resistance

On-site Tests of the PT



On-site Tests of the PT

Dynamic resistance of On Load Tap changers (OLTCs)





Figure 1. Failure location of substation transformers based on 536 failures [1]

On-site Tests of the PT

Dynamic resistance of On Load Tap changers (OLTCs)



On-site Tests of the PT

Resistive Oil Type OLTC



Fig. 11: Design principle – diverter switch (arcing switch) with tap selector OILTAP® M®

On-site Tests of the PT

Resistive Oil Type OLTC



Fig. 14: Switching sequence of selector switch (arcing tap switch) OILTAP® V®

Switching sequence tap selector a) c) Switching sequence diverter switch d) f) e) C)



On-site Tests of the PT







Figure 2.2 Diverter switch with transition resistors (top) and a tap selector (bottom).



On-site Tests of

Resistive Oil Type OLTC



Fig. 3.8 a-f Page 1: Interruption duties of diverter switch. g-n Page 2: Interruption duties of diverter switch. o-u Page 3: Interruption duties of diverter switch. v-ac Page 4: Interruption duties of diverter switch



On-site Tests of the PT

Four Resistance Diverter Switch Switching Sequence



ig. 3.13 Operating sequence of four resistance diverter switch



Fig. 28: Switching sequence of resistor type OLTC with the same vacuum interrupters for the closing and opening side of the diverter switch – VACUTAP® VV®



MSV Main switching contacts (vacuum interrupter), main path

- MTF Transfer switch, main path
- TTV Transition contacts (vacuum interrupter), transition path
- TTF Transfer switch, transition path
- MCA Main contacts side A
- MCB Main contacts side B
- ZNO ZNO arrester

m + 1

ME B

R Transition resistor

Fig. 29: Switching sequence of resistor type OLTC VACUTAP® VR®

On-site Tests of the PT

Tie-in Resistor





On-site Tests of the PT

Dynamic resistance vs static resistance

> Static winding resistance measurement:

Investigation of resistance-oriented issues of winding, bushing connection and contact, and tap changer connection and contacts

> Dynamic resistance measurement (DRM) of OLTC:

Investigation of transient contacts, transition resistor/reactor, and OLTC mechanism during tap switching intervals (between 40 to 70 ms)

On-site Tests of the PT

Measurement methods:

- Discontinuity detection
- > Dynamic current (resistance) measurement

On-site Tests of the PT

Measurement methods:

- > Discontinuity detection:
 - ✓ Detecting undesired break before make condition by monitoring current change
 - ✓ Simultaneous winding resistance measurement

This test starts after severe core saturation. This results in more current level change and longer duration.

On-site Tests of the PT

Measurement methods:

- > Dynamic Current Measurement:
 - ✓ Describes conditions during operation and provide contact timing
 - ✓ Detect discontinuity with current change detection
 - ✓ Presented as a percentage ripple, slope, and current-time diagram

On-site Tests of the PT

Measurement principle

- > Discontinuity detection:
 - ✓ Detecting undesired break before make condition by monitoring current change
 - ✓ Simultaneous winding resistance measurement

This test starts after severe core saturation. This results in more current level change and longer duration.

On-site Tests of the PT

Measurement principle





On-site Tests of the PT

Measurement principle

 Not measured directly, calculated from measured voltage and current

$$U = RW \times I + \left(\frac{n_1}{n_2}\right) \times U_2 + U_{OLTC}$$

$$R_{OLTC} = \frac{U_{OLTC}}{I}$$





On-site Tests of the PT

Measurement principle



On-site Tests of the PT

Measurement principle



On-site Tests of the PT

Secondary Short Circuit:



Dynamic OLTC-scan (DRM)



On-site Tests of the PT

Secondary Short Circuit:

Open LV



On-site Tests of the PT

I Test ?





Figure 4.8 Static resistance measurements of service-aged OLTC contacts. The measurement current was increased to 100 A. A strong dependency of the contact resistance on the measurement current is revealed.

Static resistance of new and degraded contacts





On-site Tests of the PT

I Test ?



- · Same transition time for both currents
- Lower current more sensitive to contact bouncing
- · Oil coating Can cause false interruption
- Max 15 % of rated current.





On-site Tests of the PT

Ripple and Slope:



On-site Tests of the PT

Ripple and Slope:

Slope:

- reflects the resistivity of the current carrying transition components.
- If current decays more rapidly than expected, this indicates that the transition path has become more resistive than normal.

Ripple:

If the ripple is uncharacteristically large, this indicates an increase in the resistance of the transition path *and/or* that the tap change operation is slower than it should be.

On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement)



Time (ms)

11. ÷	Phase 💠	Tap 🗳	Ripple	Slope
Ļ	А	17 to 16	40.65 %	87.42 A/s
Ļ	А	18 to 17	40.49 %	84.77 A/s
↓	А	19 to 18	40.50 %	81.72 A/s
Ť	А	16 to 17	39.83 %	83.35 A/s
Ť	А	17 to 18	39.58 %	80.61 A/s
Ť	A	18 to 19	39.34 %	77.19 A/s

On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement)

50MVA, 132/34 kV, Dyn1, MR- VV,



On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement)

22.5MVA, 63/20kV, ABB-UBB,



14 ¢	Phase	‡ Tap	Ripple	Slope
Ļ	A	2 to 1	41.08 %	159.76 A/s
Ļ	А	3 to 2	42.45 %	188.82 A/s
Ļ	А	4 to 3	37.24 %	124.56 A/s
Ļ	А	5 to 4	41.42 %	165.69 A/s
Ļ	А	6 to 5	40.11 %	148.4 A/s
Ļ	A	7 to 6	36.44 %	114.05 A/s
Ļ	А	8 to 7	41.96 %	179.27 A/s
Ļ	А	9 to 8	43.13 %	192.82 A/s
Ļ	А	10 to 9	38.59 %	132.9 A/s
Ļ	A	11 to 10	37.81 %	127.14 A/s
Ļ	А	12 to 11	43.80 %	188.96 A/s
Ļ	A	13 to 12	42.23 %	171.87 A/s
Ļ	А	14 to 13	40.37 %	143.91 A/s
Ļ	A	15 to 14	34.99 %	108.82 A/s
Ļ	А	16 to 15	39.35 %	140.1 A/s
Ļ	А	17 to 16	40.87 %	153.04 A/s
Ļ	А	18 to 17	36.70 %	116.86 A/s
Ļ	А	19 to 18	37.56 %	122.33 A/s

On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement)

410MVA, 420/20kV, MR VMIII,





On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement)

312.5MVA, 230/19 kV, Mitsubishi, MR (Mofatteh, Hamedan)



Time (ms)

On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement) On load reactor type tap changer



Figure 1. Dynamic graph of a resistor tap changer fine-coarse regulation Figure 2. Dynamic graph of a reactor tap changer plus-minus regulation

On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement)



On-site Tests of the PT

Case7:

OLTC DRM (Dynamic Resistance Measurement)



Figure 8. Transition Time in Excess of 1 Second

On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement)



Figure 9. The Second Resistor Does Not Make, Creating an Open Circuit

On-site Tests of the PT

OLTC DRM (Dynamic Resistance Measurement)

Case9:



Figure 23. Abnormal Transition Showing Incorrect Bypass Switch Operation



Figure 24. Normal Transition of This Type of Tap Changer

On-site Tests of the PT

DRM Analysis

- ✓ Comparing to a finger print measurement
- ✓ Phase-to-phase comparison
- ✓ Switching time and interruptions









MR Vacutap ® VV, vacuum switch, 1 transition resistor

On-site Tests of the PT

DRM: KAVOSH T22

Device Specification Configuration	Signal View	Re	sults				
Configurations	A						
Vector Group:	(D	~	d	~	
Phase:			U			~	
I Test *:						А	
Test Mode:			Manual			~	
Start Tap:			1			~	
Tap Changer Direction:			Up			~	
Oil Temperature:						°C	

On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

How?

- > De-energize and isolate transformer.
- Transformer tank and bushing flange should be grounded properly.
- All terminals with neutral for the same winding must be connected together.



On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

How?

2-winding transformer



On-site Tests of the PT

How?			Test	t Object:	Transformer	~
2-windin	g transforr	ner	Tra	nsformer Type:	2 Winding	~
			Tar	get Capacitor:	CHL	~
					• Measuring Mode: UST_A	
	HV			LV		
	Configurations	0 i A				
A MANA		Transl	'ormer	ANNUL ANNUL ANNUL ANNUL ANNUL ANNUL ANNUL		

\leq	Sunnur Sunnur Sunnur Sunnur		
	August and a sectors	CHL Measuring Moder UST A	
	Reference:	Internal V	
		50.0 Hz	

On-site Tests of the PT

How?			Test Object	:	Transformer	~	
2-win	ding	transformer	Transforme	er Type:	2 Winding	~	
			Target Capa	acitor:	CHG	~	
					 Measuring Mode: GSTg_A 	AB	
	ŀ			LV			
()	_	Configurations	i A				
\subseteq	TUNNAL T		Transformer	ANNUL ANNUL ANNUL ANNUL ANNUL ANNUL ANNUL ANNUL ANNUL		 •	e una entre
		Garget Capacitor:					
		C _{HG} References					
		Frequency:	50.0	Hz	-		

On-site Tests of the PT

2-winding transformer Type: 2 Winding	
Target Capacitor:CHG + CHLV	
 Measuring Mode: GSTg_B 	
The second	
storn Test Resul	

On-site Tests of the PT

How?				Test Object:			Transfe	ormer	~	
2-win	ding trar	nsforn	ner	Transformer 1	[ype:		2 Wind	ling	~	
				Target Capaci	tor:		CLG		~	
							• Measurin	ng Mode: GST	g_AB	
	HV	Specification	Configuration	Signal View Results		LV		_		
(Confi									
\leq	Innur Innur Innur	TUNN			MUN MININ	ANNU ANNU ANNU ANNU ANNU ANNU ANNU ANNU		•		
Test Modules		rget Capacitor:		CLG • Measuring Mode: GSTg_AB	WWW					
		st Mode:						, ,		
				Internal		\Box				
	Fr	equency:		50.	0 Hz	•				

On-site Tests of the PT



On-site Tests of the PT

How?		Test Object:		Transformer	~	
2-wind	ding transformer	Transformer Typ	e:	2 Winding	~	
		Target Capacitor	:	CLG + CLH	~	
				• Measuring Mode: GST	g_B	
\frown		Signal View Results	LV			
(Configurations 🕜 i					
	INNUL INNUL INNUL INNUL					
Test blodsles	NOONO UUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUU	CLG + CLH • Measuring Moder GSTg_B C _{LH}				
CB & DS	Reference:	Internal				
Over Current	V Test *: Frequency:	50.0	Hz			

On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

How?

3-winding transformer



On-site Tests of the PT



On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

How?

3-winding transformer



On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

How? Autotransforme





On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

How?

Autotransformer without tertiary winding (inaccessible)



On-site Tests of the PT



On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

230kV/14.4kV, 160MVA

Point 🜲	Mode 븆	Frequency	V out	I out	Cap	DF	T Oil
CL+CLH	GST	55 Hz	1.9988 kV	27.913 mA	40.369 nF	0.641	10 °C
CL	GSTg_A	55 Hz	1.9984 kV	21.064 mA	30.491 nF	0.667	10 °C
CLH	UST_A	55 Hz	9.9958 kV	34.196 mA	9899.6 pF	0.586	10 °C
CLH	UST_A	55 Hz	1.998 kV	6.8421 mA	9909.4 pF	0.615	10 °C
CH+CHL	GST	55 Hz	9.991 kV	66.974 mA	19.452 nF	0.597	10 °C
CH+CHL	GST	55 Hz	1.9992 kV	13.421 mA	19.42 nF	0.603	10 °C
СН	GSTg_A	55 Hz	9.9956 kV	32.85 mA	9503.3 pF	0.616	10 °C
СН	GSTg_A	55 Hz	2.0012 kV	6.5785 mA	9515 pF	0.618	10 °C
CHL	UST_A	55 Hz	9.9986 kV	34.171 mA	9894.7 pF	0.611	10 °C
CHL	UST_A	55 Hz	1.9979 kV	6.8486 mA	9909.8 pF	0.616	10 °C
CL+CLH	GST	55 Hz	9.9999 kV	139.81 mA	40.385 nF	0.648	10 °C
CL	GSTg_A	55 Hz	10.001 kV	105.67 mA	30.513 nF	0.670	10 °C

On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

Assessment:

✓ IEEE C57.152
 Limits for DF @ 20°C

Insulation	Voltage Level	Maximum DF for new PT	Maximum DF for old PT	
Mineral Oil	< 230 kV	0.5 %	1 %	
Mineral Oil	>= 230kV	0.4 %	1 %	
Natural Ester	All	1 %	1 %	

Limits for C

ΔC	Voltage Level
< 5 %	Acceptable
< 5 % Δ C < 10 %	Should be investigated
> 10 %	Critical

On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

Assessment:

- Tan delta rate of change is an important index indicating ageing rate or main insulation damage
- Analysis can be done by comparing results of various bushings, comparing results with similar assets and previous tests, and rate of change
- Complementary tests may be required to verify the quality of the insulation fluid (oil dielectric tests and dissolved gas analysis)
- Shorter test interval may be required for higher tan delta rate of change

On-site Tests of the PT

Capacitance and Dissipation Factor Measurement (TDM1)

Acceptance Criteria

- ✓ Measuring of bushing and transformer tan delta on an equalized temperature (oil and winding) and preferably at the same temperature of previous tests
- Comparing the absolute value of tan delta with the acceptable one (between 2 times of the initial value and 1%)
- ✓ Comparing the rate of change of tan delta with the acceptable value
 - ✓ One year : 0.05%
 - ✓ Two years: 0.07%
 - ✓ Three years: 0.09%
 - ✓ Four years: 0.11%

On-site Tests of the PT

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Device Specification	Configuration	Signal View	Results
Configurations	e i	Α	

Test Object:	Transformer	~
Transformer Type:	2 Winding	~
Target Capacitor:	CHL	~
	 Measuring Mode: UST_A 	
Test Mode:	Manual	~
Reference Capacitor:	Internal	~
V Test *:		v
Frequency:		52.5 Hz
No. of Avg. Points:	5	
T Oil:	20	°C
	Correction Factor: 1	

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